

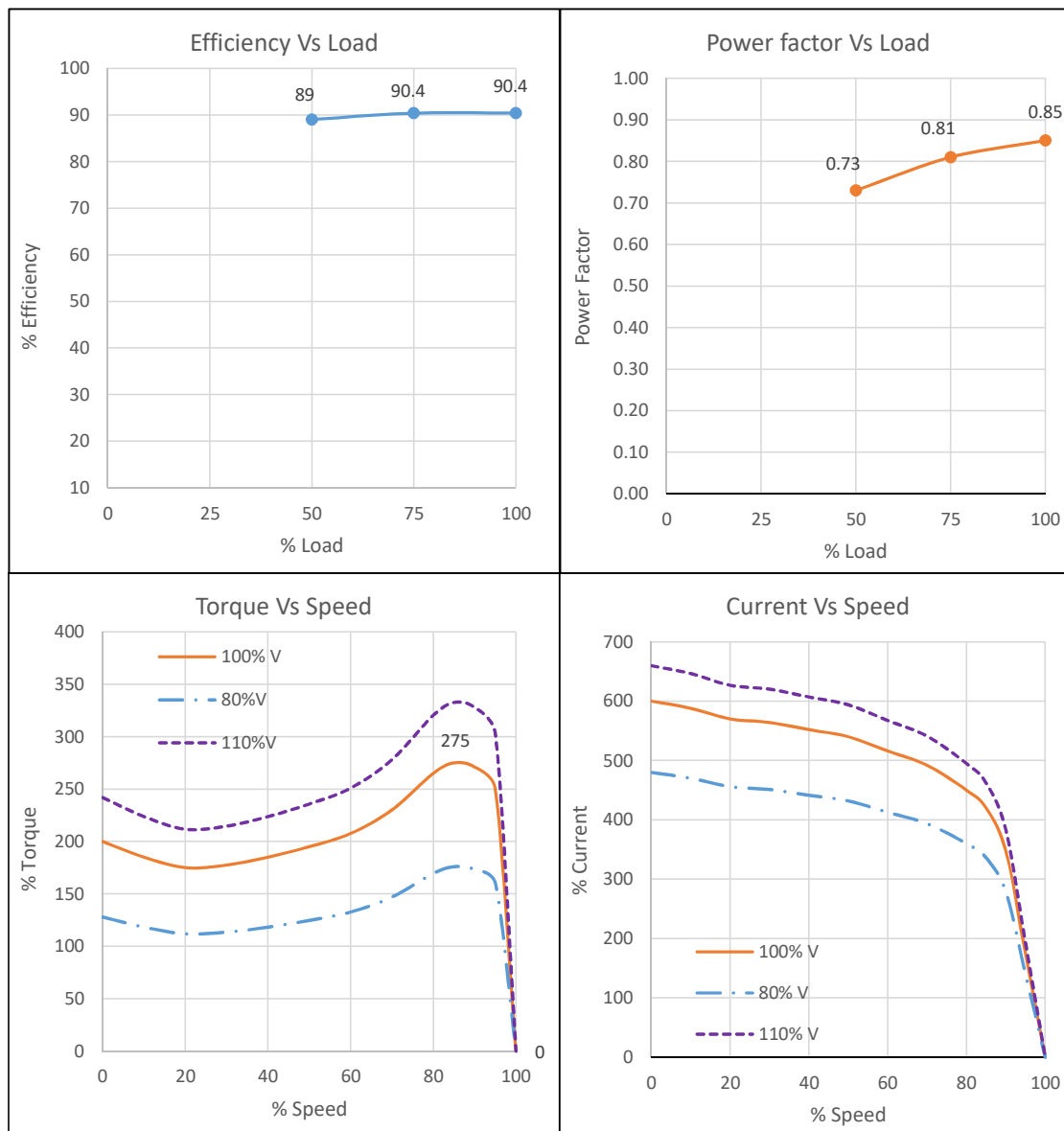
IE2

**TECHNICAL DATASHEET
3 PHASE INDUCTION MOTOR**



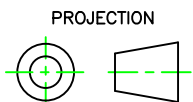
Sr No	Parameter	Unit	Data
Product Specifications			
1	Rated Output	kW	18.5
2	Number of Poles	No	6
3	Frame Designation		KM200L
4	Product Code		KM2.18T5.CNC.B35.TSS
5	Mounting		B35
Electrical			
6	Type of Duty		Continuous S1
7	Rated Voltage	V	415 $\pm$ 10%
8	Rated Frequency	Hz	50 $\pm$ 5%
9	Rated Speed	RPM	970
10	Rated Current	A	33
11	Method of Starting		Direct On Line
12	Starting Current (SCC)	% of FLA	600
13	Rated Torque	Kg-m	18.58
14	Starting Torque (STT)	% of FLT	200
15	Maximum Torque (POT)	% of FLT	275
16	Efficiency at 100% / 75% / 50% load	%	90.4 / 90.4/ 89
17	Power factor at 100% / 75% / 50% load		0.85 / 0.81 / 0.73
18	Thermal Withstand Time (Hot)	s	10
19	Thermal Withstand Time (Cold)	s	20
20	Thermal Time Constant (Stator)	min	40
21	Connection / Number of Terminals		Delta / 6
22	Permissible Starts/hour (Hot/Cold)	Nos	2/3
23	Insulation Class / Thermal Limit		F/B
24	Winding Treatment		VPI, Dual Coat Copper Wire
Mechanical			
25	Degree of Protection		IP55
26	Enclosure / MOC /Method of Cooling		TEFC / CI/ IC411
27	Bearing DE/NDE		6312ZZ/6312ZZ
28	Type of Coupling		Direct/Flexible
29	Noise Level		As per IS12065
30	Vibration Level		As per IS12075
31	Moment of Inertia GD ²	kg-m ²	1.54
32	Position of Terminal Box		TOP
33	Maximum Cable Size		2X3CX70 mm ²
34	Direction of Rotation		Bidirectional (Default: CW from DE)
35	Paint Shade		RAL 7046- Telegrey
36	Net weight	kg	230
37	Accessories		PTC 130 - 3 Nos (1 No / phase)
Enviromental			
38	Ambient Temperature /Temperature Rise	°C	50 / 70 (By resistance method)
39	Altitude Above MSL	m	$\leq$ 1000
Notes: All performance data shall be subject to tolerances as per IS15999/IEC 60034. Applicable Standards:IS 12615-2018, IS 15999-1			
Customer		PO No./ Enq. No	
		Date	
Checked	BMD	22/10/2022	
Approved	SSN	22/10/2022	Document No: KM2-001 Rev.0
KIRLOSKAR OIL ENGINES LTD. ELECTRIC MOTORS			

PERFORMANCE CURVE



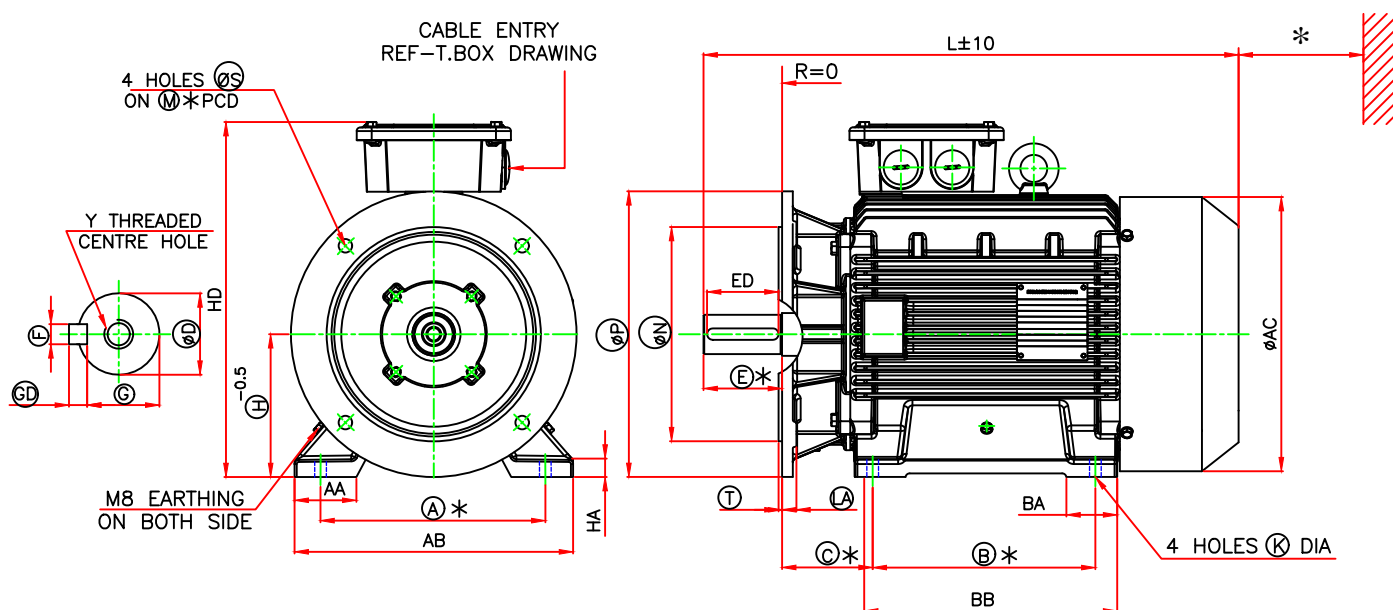
kW	18.5	Customer	
Pole	6	PO No / Enq. No	
Frame	KM200L	Date	
Mounting	B35	Product Code	KM2.18T5.CNC.B35.TSS
Checked	BMD	22/10/2022	
Approved	SSN	22/10/2022	Document No KM2-002 Rev. 0

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ELECTRIC MOTORS



GENERAL ARRANGEMENT DRAWING FOR TEFC 3 PHASE INDUCTION MOTOR

kirloskar
motors



FRAME	FOOT FIXING									FLANGE FIXING					
	A	B	C	H TOL.	AA	AB	BA	BB	K TOL.	MTol	NTol	P	S	T	LA
KM200L	318	305	133	200/199.5	87	390	71	368	19/19.5	350	300.016/299.987	400	19	5	20

D END SHAFT EXTENSION AND KEY							OVER ALL			
D TOL.	E	ED	F TOL.	GD TOL.	G	Y	AC	L	HD	HA
55.030/55.011	110	100	16/15.957	10/9.9	49.0/48.9	M20X40	384	750	497	24

kW	PRODUCT CODE
	6 POLE
22	KM2.22T0.CNC.B35.TSS
18.5	KM2.18T5.CNC.B35.TSS

NOTES:

- ONE EARTHING TERMINAL IS PROVIDED INSIDE MAIN TERMINAL BOX.
- * 100mm MINIMUM DISTANCE TO BE MAINTAINED FOR EFFICIENT COOLING OF THE MOTOR.
- * TOLERANCES ON MANDATORY DIMENSIONS ARE AS PER IS:1231/IS:2223/IEC:60072

RINGED DIMENSIONS ARE AS PER IS:1231/IS:2223/IEC:60072-1

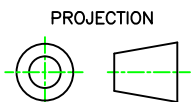
ALL DIMENSIONS ARE IN mm,

	NAME	DATE	kW	REFER TABLE	FRAME	KM200L
DRAWN	SGS	18/08/2022	POLE	REFER TABLE	MOUNTING	B35 (HORIZONTAL FOOT CUM FLANGE)
CHECKED	SGS	18/08/2022	PRODUCT CODE	REFER TABLE	CUSTOMER	
APPROVED	SSN	18/08/2022	MAX. CABLE SIZE	2RX3CX70MM ²	PO NO	
			PROJECT		CLIENT	

KIRLOSKAR OIL ENGINES LTD.
ELECTRIC MOTORS

DO NOT SCALE
FORMAT NO.:KM-GA-2021 R0

DRAWING NO
KM200LB35TSR0

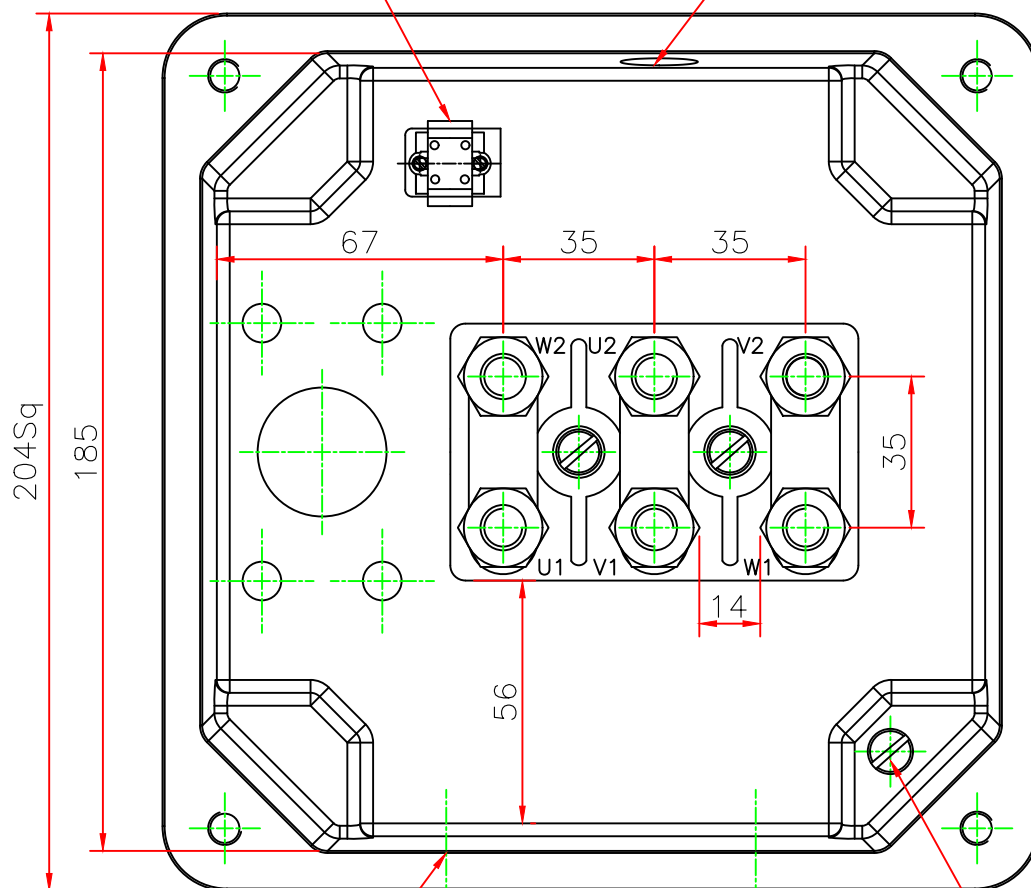


TERMINAL ARRANGEMENT DRAWING

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2 PO, 5A
Terminal WAGO Connector

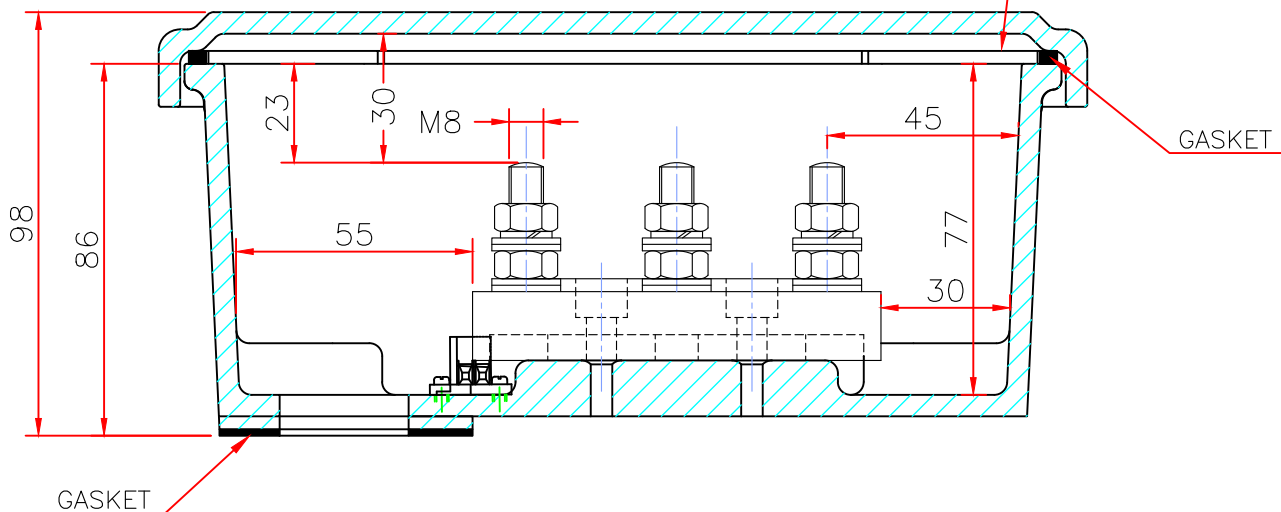
THERMISTOR CABLE
M12X1.5P-1No



CABLE ENTRY
REFER TABLE

EARTHING SIZE M8

TERMINAL BOX COVER



ALL DIMENSIONS ARE IN mm

	NAME	DATE	kW		FRAME	KM200L
DRAWN	SGS	23/12/2021	POLE		CUSTOMER	
CHECKED	SGS	23/12/2021	PRODUCT CODE		PO NO	
APPROVED	SSN	23/12/2021	MAX. CABLE SIZE	2RX3CX70MM ²	CLIENT	
			CABLE ENTRY	M40X1.5P-2NOS.	PROJECT	
KIRLOSKAR OIL ENGINES LTD. ELECTRIC MOTORS				DO NOT SCALE FORMAT NO.:KM-TB-2021 R0	DRAWING NO KM200TBR1	