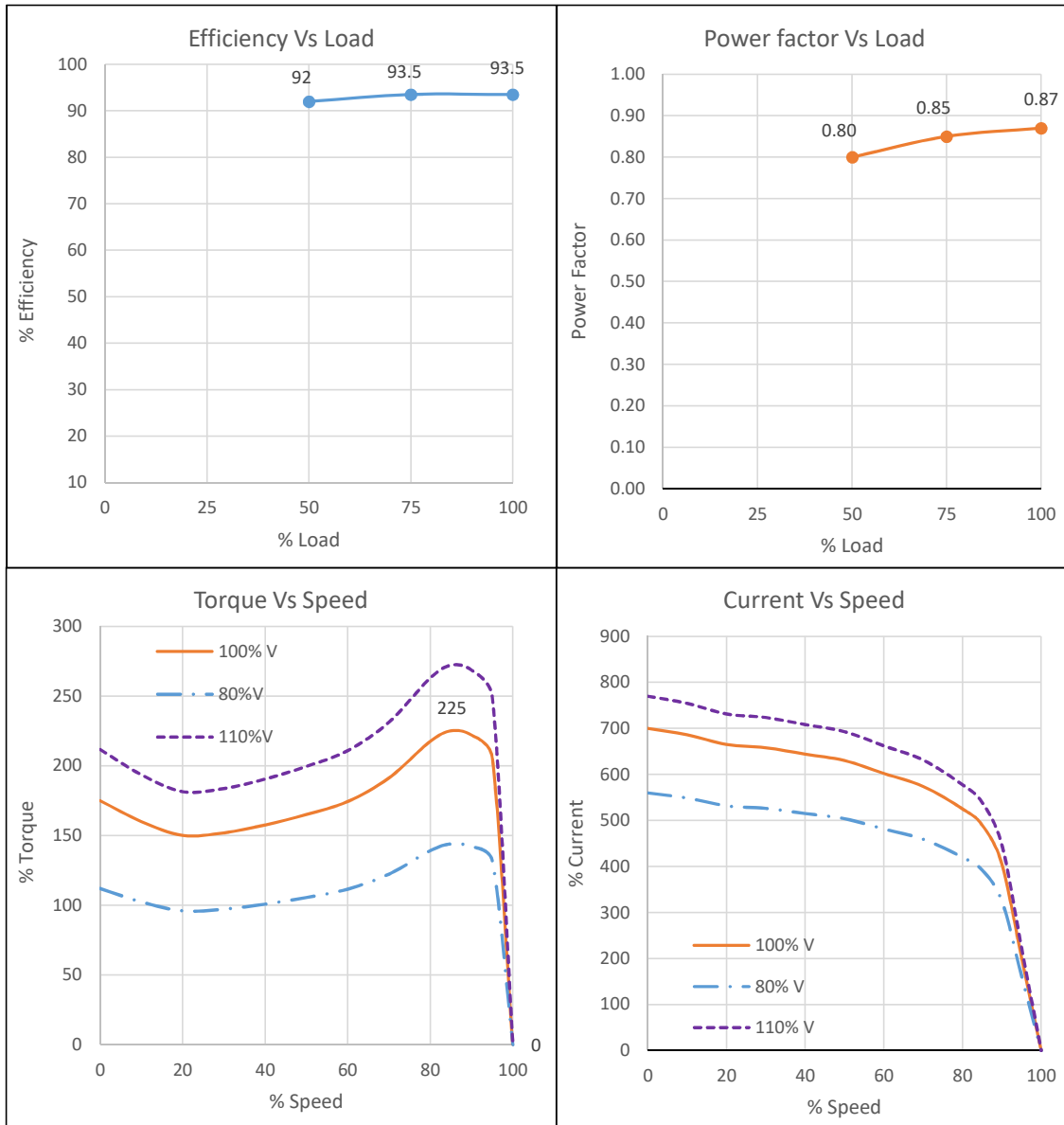


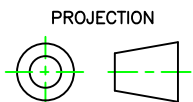
**IE2****TECHNICAL DATASHEET  
3 PHASE INDUCTION MOTOR**

| Sr No                                                                                                                                         | Parameter                             | Unit              | Data                                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|-------------------|--------------------------------------|
| <b>Product Specifications</b>                                                                                                                 |                                       |                   |                                      |
| 1                                                                                                                                             | Rated Output                          | kW                | 55                                   |
| 2                                                                                                                                             | Number of Poles                       | No                | 4                                    |
| 3                                                                                                                                             | Frame Designation                     |                   | KM250M                               |
| 4                                                                                                                                             | Product Code                          |                   | KM2.55T0.BRC.B05.TSS                 |
| 5                                                                                                                                             | Mounting                              |                   | B5                                   |
| <b>Electrical</b>                                                                                                                             |                                       |                   |                                      |
| 6                                                                                                                                             | Type of Duty                          |                   | Continuous S1                        |
| 7                                                                                                                                             | Rated Voltage                         | V                 | 415 $\pm$ 10%                        |
| 8                                                                                                                                             | Rated Frequency                       | Hz                | 50 $\pm$ 5%                          |
| 9                                                                                                                                             | Rated Speed                           | RPM               | 1475                                 |
| 10                                                                                                                                            | Rated Current                         | A                 | 94                                   |
| 11                                                                                                                                            | Method of Starting                    |                   | Direct On Line                       |
| 12                                                                                                                                            | Starting Current (SCC)                | % of FLA          | 700                                  |
| 13                                                                                                                                            | Rated Torque                          | Kg-m              | 36.32                                |
| 14                                                                                                                                            | Starting Torque (STT)                 | % of FLT          | 175                                  |
| 15                                                                                                                                            | Maximum Torque (POT)                  | % of FLT          | 225                                  |
| 16                                                                                                                                            | Efficiency at 100% / 75% / 50% load   | %                 | 93.5 / 93.5 / 92                     |
| 17                                                                                                                                            | Power factor at 100% / 75% / 50% load |                   | 0.87 / 0.85 / 0.8                    |
| 18                                                                                                                                            | Thermal Withstand Time (Hot)          | s                 | 12                                   |
| 19                                                                                                                                            | Thermal Withstand Time (Cold)         | s                 | 24                                   |
| 20                                                                                                                                            | Thermal Time Constant (Stator)        | min               | 60                                   |
| 21                                                                                                                                            | Connection / Number of Terminals      |                   | Delta / 6                            |
| 22                                                                                                                                            | Permissible Starts/hour (Hot/Cold)    | Nos               | 2/3                                  |
| 23                                                                                                                                            | Insulation Class / Thermal Limit      |                   | F/B                                  |
| 24                                                                                                                                            | Winding Treatment                     |                   | VPI, Dual Coat Copper Wire           |
| <b>Mechanical</b>                                                                                                                             |                                       |                   |                                      |
| 25                                                                                                                                            | Degree of Protection                  |                   | IP55                                 |
| 26                                                                                                                                            | Enclosure / MOC /Method of Cooling    |                   | TEFC / CI/ IC411                     |
| 27                                                                                                                                            | Bearing DE/NDE                        |                   | 6315 C3/6314 C3                      |
| 28                                                                                                                                            | Type of Coupling                      |                   | Direct/Flexible                      |
| 29                                                                                                                                            | Noise Level                           |                   | As per IS12065                       |
| 30                                                                                                                                            | Vibration Level                       |                   | As per IS12075                       |
| 31                                                                                                                                            | Moment of Inertia GD <sup>2</sup>     | kg-m <sup>2</sup> | 3.90                                 |
| 32                                                                                                                                            | Position of Terminal Box              |                   | TOP                                  |
| 33                                                                                                                                            | Maximum Cable Size                    |                   | 2X3CX120 mm <sup>2</sup>             |
| 34                                                                                                                                            | Direction of Rotation                 |                   | Bidirectional ( Default: CW from DE) |
| 35                                                                                                                                            | Paint Shade                           |                   | RAL 7046- Telegrey                   |
| 36                                                                                                                                            | Net weight                            | kg                | 450                                  |
| 37                                                                                                                                            | Accessories                           |                   | PTC 130 - 3 Nos (1 No / phase)       |
| <b>Enviromental</b>                                                                                                                           |                                       |                   |                                      |
| 38                                                                                                                                            | Ambient Temperature /Temperature Rise | °C                | 50 / 70 (By resistance method)       |
| 39                                                                                                                                            | Altitude Above MSL                    | m                 | $\leq$ 1000                          |
| <b>Notes:</b> All performance data shall be subject to tolerances as per IS15999/IEC 60034.<br>Applicable Standards:IS 12615-2018, IS 15999-1 |                                       |                   |                                      |
| Customer                                                                                                                                      |                                       | PO No./ Enq. No   |                                      |
|                                                                                                                                               |                                       | Date              |                                      |
| Checked                                                                                                                                       | BMD                                   | 13-12-2022        |                                      |
| Approved                                                                                                                                      | SSN                                   | 13-12-2022        | Document No: KM2-001 Rev.0           |
| <b>KIRLOSKAR OIL ENGINES LTD.</b><br><b>ELECTRIC MOTORS</b>                                                                                   |                                       |                   |                                      |

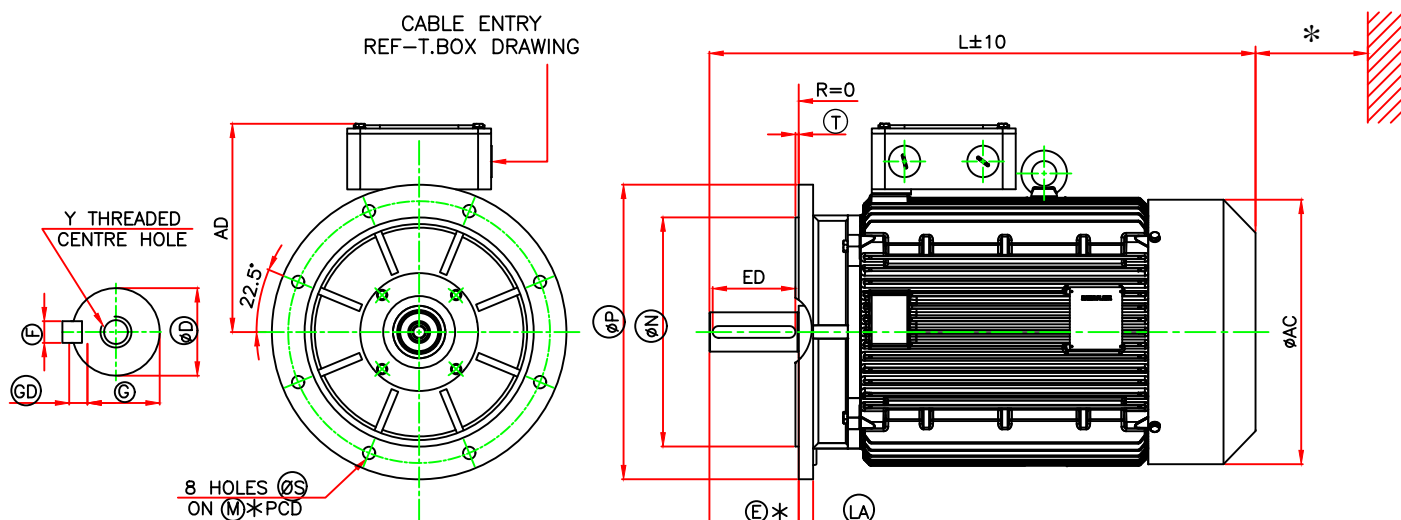
# PERFORMANCE CURVE



|                            |        |                 |                            |
|----------------------------|--------|-----------------|----------------------------|
| kW                         | 55     | Customer        |                            |
| Pole                       | 4      | PO No / Enq. No |                            |
| Frame                      | KM250M | Date            |                            |
| Mounting                   | B5     | Product Code    | KM2.55T0.BRC.B05.TSS       |
| Checked                    | BMD    | 13-12-2022      |                            |
| Approved                   | SSN    | 13-12-2022      | Document No KM2-002 Rev. 0 |
| KIRLOSKAR OIL ENGINES LTD. |        |                 |                            |
| ELECTRIC MOTORS            |        |                 |                            |



# GENERAL ARRANGEMENT DRAWING FOR TEFC 3 PHASE INDUCTION MOTOR



| FRAME  | FLANGE FIXING |                 |     |    |   |    | OVER ALL |     |     |
|--------|---------------|-----------------|-----|----|---|----|----------|-----|-----|
|        | M Tol         | N Tol           | P   | S  | T | LA | AC       | L   | AD  |
| KM250M | 500           | 450.020/449.980 | 550 | 19 | 5 | 25 | 454      | 920 | 350 |

| D END SHAFT EXTENSION AND KEY |     |     |           |           |           |        |
|-------------------------------|-----|-----|-----------|-----------|-----------|--------|
| D TOL.                        | E   | ED  | F TOL.    | GD TOL.   | G         | Y      |
| 65.030/65.011                 | 140 | 130 | 18/17.957 | 11.0/10.9 | 58.0/57.9 | M20X40 |

| kW | PRODUCT CODE         | PRODUCT CODE         | PRODUCT CODE         |
|----|----------------------|----------------------|----------------------|
|    | 4 POLE               | 6 POLE               | 8 POLE               |
| 55 | KM2.55T0.BRC.B05.TSS | --                   | --                   |
| 37 | --                   | KM2.37T0.CRC.B05.TSS | --                   |
| 30 | --                   | --                   | KM2.30T0.DRC.B05.TSS |

## NOTES:

- ONE EARTHING TERMINAL IS PROVIDED INSIDE MAIN TERMINAL BOX.
- \* 100mm MINIMUM DISTANCE TO BE MAINTAINED FOR EFFICIENT COOLING OF THE MOTOR.
- \* TOLERANCES ON MANDATORY DIMENSIONS ARE AS PER IS:2223/IEC:60072

RINGED DIMENSIONS ARE AS PER IS:2223/IEC:60072-1

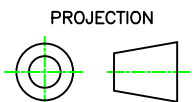
ALL DIMENSIONS ARE IN mm,

|          | NAME | DATE       | kW              | REFER TABLE              | FRAME    | KM250M                  |
|----------|------|------------|-----------------|--------------------------|----------|-------------------------|
| DRAWN    | SGS  | 05/01/2023 | POLE            | REFER TABLE              | MOUNTING | B05 (HORIZONTAL FLANGE) |
| CHECKED  | SGS  | 05/01/2023 | PRODUCT CODE    | REFER TABLE              | CUSTOMER |                         |
| APPROVED | SSN  | 05/01/2023 | MAX. CABLE SIZE | 2RX3CX120MM <sup>2</sup> | PO NO    |                         |
|          |      |            | PROJECT         |                          | CLIENT   |                         |

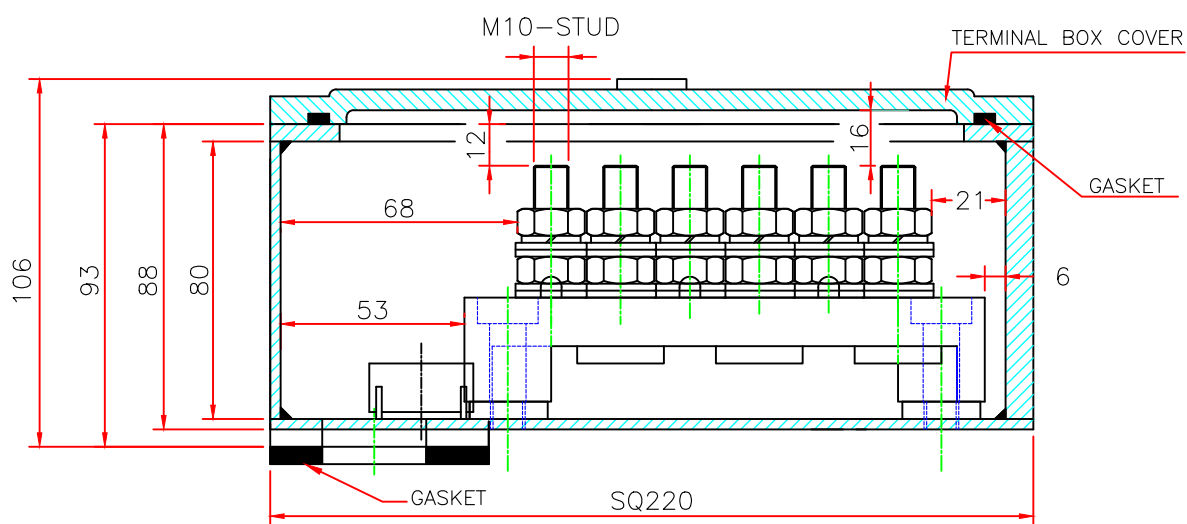
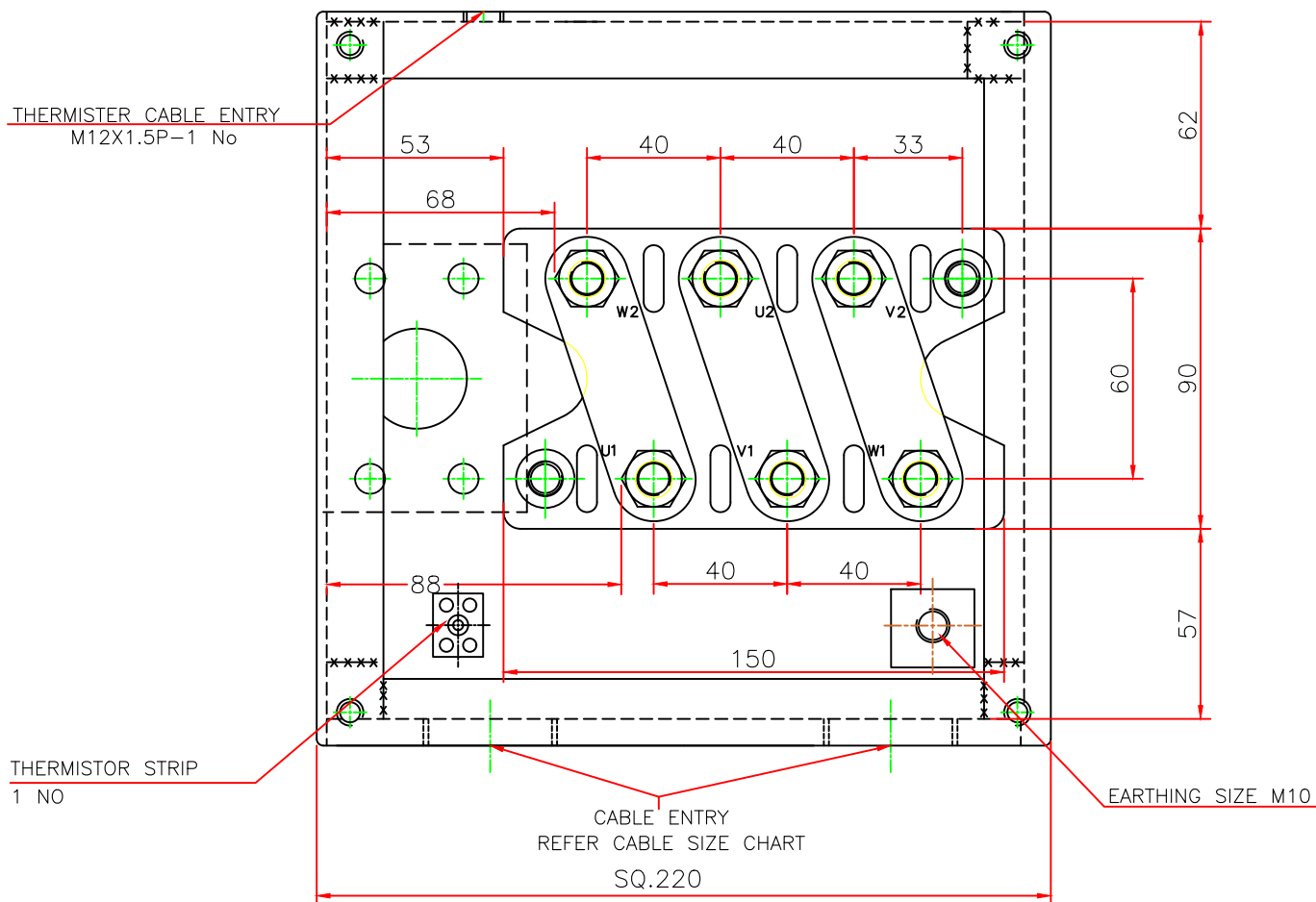
**KIRLOSKAR OIL ENGINES LTD.**  
ELECTRIC MOTORS

DO NOT SCALE  
FORMAT NO.:KM-GA-2021 R0

DRAWING NO  
**KM250MB5TS\_4PRO**



# TERMINAL ARRANGEMENT DRAWING



ALL DIMENSIONS ARE IN mm

|                                               |      |            |                 |                                          |                         |             |
|-----------------------------------------------|------|------------|-----------------|------------------------------------------|-------------------------|-------------|
|                                               | NAME | DATE       | kW              |                                          | FRAME                   | KM225/KM250 |
| DRAWN                                         | SGS  | 05/01/2023 | POLE            |                                          | CUSTOMER                |             |
| CHECKED                                       | SGS  | 05/01/2023 | PRODUCT CODE    |                                          | PO NO                   |             |
| APPROVED                                      | SSN  | 05/01/2023 | MAX. CABLE SIZE | 2RX3CX120MM <sup>2</sup>                 | CLIENT                  |             |
|                                               |      |            | CABLE ENTRY     | M50X1.5P-2NOS.                           | PROJECT                 |             |
| KIRLOSKAR OIL ENGINES LTD.<br>ELECTRIC MOTORS |      |            |                 | DO NOT SCALE<br>FORMAT NO.:KM-TB-2021 R0 | DRAWING NO<br>KM225TBR0 |             |